

## **ENGINEERING CHANGE NOTICE**

Project: Former Satralloy Site Slag Removal Interim Action	ECN No.: 002
Project No.: US0033555.9828	Date: 5/2/2025
Engineering Change Notice Name: North Lowlands Drainage Revision	Contract No.: 35862100006-001

**Project Feature:** Constructed Wetland, CB-31 Storm Drain, Drainage Ditch from North Mill Building to Constructed Wetland

Affected Documents: Design Drawing Sheets 011, 400-402, 600-603, 610, 630, 700, 701, 710, and 711

**Description of Change:** The following changes are presented in Design Drawings Revision 1 – North Lowlands Drainage Revision for the reasons described in the following section:

- 1. **Wetland Extended Southwest** The proposed constructed wetland was extended to the southwest to daylight the storm drain discharging from CB-31 in the side slope of the wetland. When reassessing the area, the wetland was also extended slightly to the east to better optimize the space. As a result, the wetland area increased from 1.2 acres to 1.8 acres. The cut storm drain will need to be extended to daylight into the riprap-lined discharge channel on the wetland side slope as shown in Section AR on Sheet 710. Detail 5 was added to Sheet 711 to show the addition of steel bars at the end of the storm drain for safety (i.e., to prevent children or animals from entering the storm drain).
- 2. **Wetland Bottom Elevation Raised** The proposed constructed wetland bottom was raised by 1 ft to a bottom elevation of 697.5 ft to allow placement of a clean soil layer as discussed below. As a result, the habitat mounds were also raised by 1 ft to maintain their height relative to the wetland bottom. Note, the elevations of the top of wetland peninsula and top of sill remain the same (i.e., elevation 699.5 ft and 698 ft, respectively). Also note that clean soil fill used to achieve final grades for the wetlands shall be from sources and locations as approved by the Construction Manager prior to use.
- 3. **Wetland Outlet Sill Modification** The geometry of the wetland outlet sill at the southwest corner of the constructed wetland was modified since it no longer needs to accommodate the storm drain that was removed. A 3-ft thick wedge of limestone rock was added to the wetland outlet sill side slope for erosion protection and pH buffering. Detail 4 was added on Sheet 711 to clarify this.
- 4. Wetland North Side Slope Grading Modification The grading of the north side slope of the wetland was updated using survey provided by RETTEW dated March 18, 2024, which was completed after tree clearing activities and provides better accuracy than the base topography used in the original design drawings. The proposed constructed wetland grading uses the elevations from the RETTEW survey along the railroad buffer line and grades down from 3H:1V to the wetland bottom.
- 5. **Changes to Quantity Estimates** In order to assess changes to estimated cut/fill quantities resulting from the wetland grading modifications (described in Changes No. 1 through 4 above), the North Lowlands slag removal surface was modified to reflect subgrade conditions observed to date and per slag removal excavation criteria along the railroad buffer and County Road 74. The table below summarizes the changes to quantity estimates resulting from the wetland grading modifications.

Bid Form Item Number	Bid Form Item Name	Units	Initial Estimate	Revised Estimate	Change
2.7.1	Excavate and Haul Slag - North Lowlands*	bcy	74,187	93,455	19,268
2.7.10	Spread and Compact Slag and Mill Floor Soil in Consolidated SP	есу	1,716,682	1,737,876	21,194
4.1.1	Load Clean Soil Fill, Haul, and Spread	есу	388,648	390,873	2,225
4.1.4	Fine Grading	sy	513,565	514,492	927



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	Load Vegetative Soil, Haul, and Spread				
4.1.5	on Backfill Area	су	85,594	85,749	155
4.2.1	Seeding - Milkweed, Native Wildflower and Native Grass Seed Mix	ac	106.1	106.3	0.2
4.2.2	Erosion and Sediment Control Mat	sy	82,908	82,924	16
4.2.3	Enhanced Woodland Habitat Area	ac	38.3	38.2	-0.1
4.2.4	Understory Vegetation	ac	38.3	38.2	-0.1
4.4.1	Grass-Lined Swale	lf	2,983	2,952	-31
	Perimeter Fencing - Along County Road				
5.2	74	lf	3,882	3892	10

<sup>\*</sup>The change in slag volume is based actual conditions. The North Lowlands drainage revision does not change the volume.

The overall cut and fill of native material (below slag subgrade) to achieve the modified final grade surface in the North Lowlands (after slag removal) also increased (an estimated 4,828 bcy of additional cut and 6,765 bcy of additional fill). Also, note that Bid Form Item 4.3 - Constructed Wetland is a lump sum value and the details of the Constructed Wetland have changed.

- 6. **Drainage Ditch from North Mill Building to Constructed Wetland Grading Modification** The grading of the drainage ditch directing water from the former North Mill Building floor to the constructed wetland was re-graded to tie the ditch into the new wetland extents. The grading modification also makes use of additional space created by removal of the concrete pad that was formerly present southeast of the North Mill Building concrete pad.
- 7. **Wetland Discharge Channel Details Added** The discharge channel for the storm drain discharging from CB-31 was sized to convey full flow from the 30-inch storm drain, the discharge channel for the twin culverts was sized to convey full flow from the two 18-inch culverts, and the discharge channel for the swale was sized to convey at least the 100-year, 24-hour peak flow from its drainage area. Details 1 through 3 were added on Sheet 711 for the three wetland discharge channels.
- 8. **North Lowlands Final Grading Tie in to Existing Ground Details Added** Detail 6 on Sheet 711 was added to clarify how the wetland will tie in to existing ground along the northern edge and Detail 5 on Sheet 630 was added to clarify how the wetland berm and ditch grading will tie in along County Road 74.

RECON shall correspond directly with WSP Construction Management and CAMC Project Management with any cost or schedule impacts as a result of this ECN.



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**Justification for Change:** In October 2024, while removing slag to a greater depth than was expected, the storm drain that discharges from CB-31 was removed from the south side of the rail offload ramp to HW-5. Rather than diverting drainage from CB-31 east to the twin culverts that drain under the rail spur and into the proposed constructed wetland, the proposed constructed wetland was expanded to the southwest to daylight the storm drain in the side slope of the wetland.

Furthermore, slag extends deeper than expected in the North Lowlands adjacent to County Road 74. To avoid undermining the road, slag excavation began at a 4-ft offset from the edge of pavement and extended away from the road at a 1H:1V slope down to the slag subgrade in the constructed wetland area. Clean soil fill will be placed against the slag side slope at a 3H:1V side slope to construct the wetland. Since more slag will be left in-place than anticipated, it was decided to raise the wetland bottom with the placement of an additional 1-ft-thick layer of clean soil fill, both to reduce the head in the wetland (by reducing the water depth in the wetland from 1.5 ft to 0.5 ft) and to act as a low-permeability soil liner to reduce infiltration. The clean soil fill wedge placed along the 1H:1V slag side slope will also help to reduce infiltration through the slag that is left in-place below County Road 74.

As a final water quality protection measure, a 3-ft thick wedge of limestone rock was added to the wetland outlet sill side slope to neutralize potential acidic water discharging from the wetland. This stormwater discharge will also be monitored during the monthly stormwater sampling performed as part of the Construction SWPPP.

Prenared by: Vanessa Nancarrow PF
☐ Insignificant Design Change – No regulatory approval is required
☑ Significant Design Change – Regulatory approval of this ECN is required prior

# Prepared by: Vanessa Nancarrow, PE Approvals: WSP Design Engineer: WSP Project Director: WSP Construction Manager: CAMC Program Manager: Date: May 2, 2025 Date: May 7, 2025

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RESTORATION AND SURFACE WATER MANAGEMENT PLAN - PLANT AREA 603 RESTORATION AND SURFACE WATER MANAGEMENT PLAN - SOUTH LOWLANDS 604 RESTORATION AND SURFACE WATER MANAGEMENT PLAN - NORTH UPLANDS 605 RESTORATION AND SURFACE WATER MANAGEMENT PLAN - SOUTH UPLANDS 606 RESTORATION AND SURFACE WATER MANAGEMENT PLAN - FORMER MINE AREA 610 FINAL GRADING AND RESTORATION SECTIONS - NORTH LOWLANDS 611 FINAL GRADING AND RESTORATION SECTIONS - PLANT AREA (1 OF 2) 612 FINAL GRADING AND RESTORATION SECTIONS - PLANT AREA (2 OF 2) 613 FINAL GRADING AND RESTORATION SECTIONS - SOUTH LOWLANDS 614 FINAL GRADING AND RESTORATION SECTIONS - UPLANDS (1 OF 2) 615 FINAL GRADING AND RESTORATION SECTIONS - UPLANDS (2 OF 2) 620 RESTORATION EROSION AND SEDIMENT CONTROL DETAILS 630 SURFACE WATER MANAGEMENT DETAILS 630 SURFACE WATER MANAGEMENT DETAILS 700 CONSTRUCTED WETLAND PLAN - NORTH LOWLANDS (1 OF 2) 710 CONSTRUCTED WETLAND PLAN - NORTH LOWLANDS (2 OF 2) 710 CONSTRUCTED WETLAND DETAILS - NORTH LOWLANDS 711 CONSTRUCTED WETLAND DETAILS - NORTH LOWLANDS 800 MAIN ACCESS ROAD PROFILE (1 OF 2) 801 MAIN ACCESS ROAD PROFILE (2 OF 2) 802 MAIN ACCESS ROAD SECTIONS 810 ACCESS ROAD SECTIONS	600	RESTORATION AND SURFACE WATER MANAGEMENT PLAN - SITE OVERVIEW	
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RESTORATION AND SURFACE WATER MANAGEMENT PLAN - NORTH UPLANDS RESTORATION AND SURFACE WATER MANAGEMENT PLAN - SOUTH UPLANDS RESTORATION AND SURFACE WATER MANAGEMENT PLAN - FORMER MINE AREA FINAL GRADING AND RESTORATION SECTIONS - NORTH LOWLANDS FINAL GRADING AND RESTORATION SECTIONS - PLANT AREA (1 OF 2) FINAL GRADING AND RESTORATION SECTIONS - PLANT AREA (2 OF 2) FINAL GRADING AND RESTORATION SECTIONS - SOUTH LOWLANDS FINAL GRADING AND RESTORATION SECTIONS - UPLANDS (1 OF 2) FINAL GRADING AND RESTORATION SECTIONS - UPLANDS (2 OF 2) FINAL GRADING AND RESTORATION SECTIONS - UPLANDS (2 OF 2) RESTORATION EROSION AND SEDIMENT CONTROL DETAILS SURFACE WATER MANAGEMENT DETAILS CONSTRUCTED WETLAND PLAN - NORTH LOWLANDS (1 OF 2) CONSTRUCTED WETLAND PLAN - NORTH LOWLANDS (2 OF 2) CONSTRUCTED WETLAND DETAILS - NORTH LOWLANDS MAIN ACCESS ROAD PROFILE (1 OF 2) MAIN ACCESS ROAD PROFILE (2 OF 2) MAIN ACCESS ROAD SECTIONS ACCESS ROAD AND FENCING DETAILS	602	RESTORATION AND SURFACE WATER MANAGEMENT PLAN - PLANT AREA	
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606 RESTORATION AND SURFACE WATER MANAGEMENT PLAN - FORMER MINE AREA 610 FINAL GRADING AND RESTORATION SECTIONS - NORTH LOWLANDS 611 FINAL GRADING AND RESTORATION SECTIONS - PLANT AREA (1 OF 2) 612 FINAL GRADING AND RESTORATION SECTIONS - PLANT AREA (2 OF 2) 613 FINAL GRADING AND RESTORATION SECTIONS - SOUTH LOWLANDS 614 FINAL GRADING AND RESTORATION SECTIONS - UPLANDS (1 OF 2) 615 FINAL GRADING AND RESTORATION SECTIONS - UPLANDS (2 OF 2) 620 RESTORATION EROSION AND SEDIMENT CONTROL DETAILS 630 SURFACE WATER MANAGEMENT DETAILS 630 SURFACE WATER MANAGEMENT DETAILS 630 CONSTRUCTED WETLAND PLAN - NORTH LOWLANDS (1 OF 2) 701 CONSTRUCTED WETLAND PLAN - NORTH LOWLANDS (2 OF 2) 710 CONSTRUCTED WETLAND DETAILS - NORTH LOWLANDS 711 CONSTRUCTED WETLAND DETAILS - NORTH LOWLANDS 800 MAIN ACCESS ROAD PROFILE (1 OF 2) 801 MAIN ACCESS ROAD PROFILE (2 OF 2) 802 MAIN ACCESS ROAD SECTIONS 810 ACCESS ROAD AND FENCING DETAILS	604	604 RESTORATION AND SURFACE WATER MANAGEMENT PLAN - NORTH UPLAND	
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612 FINAL GRADING AND RESTORATION SECTIONS - PLANT AREA (2 OF 2) 613 FINAL GRADING AND RESTORATION SECTIONS - SOUTH LOWLANDS 614 FINAL GRADING AND RESTORATION SECTIONS - UPLANDS (1 OF 2) 615 FINAL GRADING AND RESTORATION SECTIONS - UPLANDS (2 OF 2) 620 RESTORATION EROSION AND SEDIMENT CONTROL DETAILS 630 SURFACE WATER MANAGEMENT DETAILS 630 CONSTRUCTED WETLAND PLAN - NORTH LOWLANDS (1 OF 2) 701 CONSTRUCTED WETLAND PLAN - NORTH LOWLANDS (2 OF 2) 710 CONSTRUCTED WETLAND SECTIONS - NORTH LOWLANDS 711 CONSTRUCTED WETLAND DETAILS - NORTH LOWLANDS 800 MAIN ACCESS ROAD PROFILE (1 OF 2) 801 MAIN ACCESS ROAD PROFILE (2 OF 2) 802 MAIN ACCESS ROAD SECTIONS 810 ACCESS ROAD AND FENCING DETAILS	610	FINAL GRADING AND RESTORATION SECTIONS - NORTH LOWLANDS	
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614 FINAL GRADING AND RESTORATION SECTIONS - UPLANDS (1 OF 2) 615 FINAL GRADING AND RESTORATION SECTIONS - UPLANDS (2 OF 2) 620 RESTORATION EROSION AND SEDIMENT CONTROL DETAILS 630 SURFACE WATER MANAGEMENT DETAILS 700 CONSTRUCTED WETLAND PLAN - NORTH LOWLANDS (1 OF 2) 701 CONSTRUCTED WETLAND PLAN - NORTH LOWLANDS (2 OF 2) 710 CONSTRUCTED WETLAND SECTIONS - NORTH LOWLANDS 711 CONSTRUCTED WETLAND DETAILS - NORTH LOWLANDS 800 MAIN ACCESS ROAD PROFILE (1 OF 2) 801 MAIN ACCESS ROAD PROFILE (2 OF 2) 802 MAIN ACCESS ROAD SECTIONS 810 ACCESS ROAD AND FENCING DETAILS	612	FINAL GRADING AND RESTORATION SECTIONS - PLANT AREA (2 OF 2)	
615 FINAL GRADING AND RESTORATION SECTIONS - UPLANDS (2 OF 2) 620 RESTORATION EROSION AND SEDIMENT CONTROL DETAILS 630 SURFACE WATER MANAGEMENT DETAILS 700 CONSTRUCTED WETLAND PLAN - NORTH LOWLANDS (1 OF 2) 701 CONSTRUCTED WETLAND PLAN - NORTH LOWLANDS (2 OF 2) 710 CONSTRUCTED WETLAND SECTIONS - NORTH LOWLANDS 711 CONSTRUCTED WETLAND DETAILS - NORTH LOWLANDS 800 MAIN ACCESS ROAD PROFILE (1 OF 2) 801 MAIN ACCESS ROAD PROFILE (2 OF 2) 802 MAIN ACCESS ROAD SECTIONS 810 ACCESS ROAD AND FENCING DETAILS	613	FINAL GRADING AND RESTORATION SECTIONS - SOUTH LOWLANDS	
620 RESTORATION EROSION AND SEDIMENT CONTROL DETAILS 630 SURFACE WATER MANAGEMENT DETAILS 700 CONSTRUCTED WETLAND PLAN - NORTH LOWLANDS (1 OF 2) 701 CONSTRUCTED WETLAND PLAN - NORTH LOWLANDS (2 OF 2) 710 CONSTRUCTED WETLAND SECTIONS - NORTH LOWLANDS 711 CONSTRUCTED WETLAND DETAILS - NORTH LOWLANDS 800 MAIN ACCESS ROAD PROFILE (1 OF 2) 801 MAIN ACCESS ROAD PROFILE (2 OF 2) 802 MAIN ACCESS ROAD SECTIONS 810 ACCESS ROAD AND FENCING DETAILS	614	FINAL GRADING AND RESTORATION SECTIONS - UPLANDS (1 OF 2)	
SURFACE WATER MANAGEMENT DETAILS  700 CONSTRUCTED WETLAND PLAN - NORTH LOWLANDS (1 OF 2)  701 CONSTRUCTED WETLAND PLAN - NORTH LOWLANDS (2 OF 2)  710 CONSTRUCTED WETLAND SECTIONS - NORTH LOWLANDS  711 CONSTRUCTED WETLAND DETAILS - NORTH LOWLANDS  800 MAIN ACCESS ROAD PROFILE (1 OF 2)  801 MAIN ACCESS ROAD PROFILE (2 OF 2)  802 MAIN ACCESS ROAD SECTIONS  810 ACCESS ROAD AND FENCING DETAILS	615	FINAL GRADING AND RESTORATION SECTIONS - UPLANDS (2 OF 2)	
700 CONSTRUCTED WETLAND PLAN - NORTH LOWLANDS (1 OF 2) 701 CONSTRUCTED WETLAND PLAN - NORTH LOWLANDS (2 OF 2) 710 CONSTRUCTED WETLAND SECTIONS - NORTH LOWLANDS 711 CONSTRUCTED WETLAND DETAILS - NORTH LOWLANDS 800 MAIN ACCESS ROAD PROFILE (1 OF 2) 801 MAIN ACCESS ROAD PROFILE (2 OF 2) 802 MAIN ACCESS ROAD SECTIONS 810 ACCESS ROAD AND FENCING DETAILS	620	RESTORATION EROSION AND SEDIMENT CONTROL DETAILS	
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711 CONSTRUCTED WETLAND DETAILS - NORTH LOWLANDS  800 MAIN ACCESS ROAD PROFILE (1 OF 2)  801 MAIN ACCESS ROAD PROFILE (2 OF 2)  802 MAIN ACCESS ROAD SECTIONS  810 ACCESS ROAD AND FENCING DETAILS	701	CONSTRUCTED WETLAND PLAN - NORTH LOWLANDS (2 OF 2)	
800 MAIN ACCESS ROAD PROFILE (1 OF 2) 801 MAIN ACCESS ROAD PROFILE (2 OF 2) 802 MAIN ACCESS ROAD SECTIONS 810 ACCESS ROAD AND FENCING DETAILS	710	CONSTRUCTED WETLAND SECTIONS - NORTH LOWLANDS	
801 MAIN ACCESS ROAD PROFILE (2 OF 2)  802 MAIN ACCESS ROAD SECTIONS  810 ACCESS ROAD AND FENCING DETAILS	711	CONSTRUCTED WETLAND DETAILS - NORTH LOWLANDS	
802 MAIN ACCESS ROAD SECTIONS 810 ACCESS ROAD AND FENCING DETAILS	800	MAIN ACCESS ROAD PROFILE (1 OF 2)	
810 ACCESS ROAD AND FENCING DETAILS	801	MAIN ACCESS ROAD PROFILE (2 OF 2)	
	802	MAIN ACCESS ROAD SECTIONS	
	810	ACCESS ROAD AND FENCING DETAILS	

	CONTECH DRAWINGS				
SHEET NO.	SHEET TITLE				
CT1	DOWNCHUTE WEST LAYOUT PLAN				
CT2	DOWNCHUTE NORTH LAYOUT PLAN				
CT3	DOWNCHUTE EAST AND SOUTH LAYOUT PLANS				
CT4	DOWNCHUTE SOUTH LAYOUT PLAN AND DOWNCHUTE TYPICAL SECTIONS				
CT5	ARTICULATED CONCRETE BLOCK MAT TYPICAL DETAILS				

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90384
5/8/2025

CLIENT
CYPRUS AMAX MINERALS COMPANY

CONSULTANT

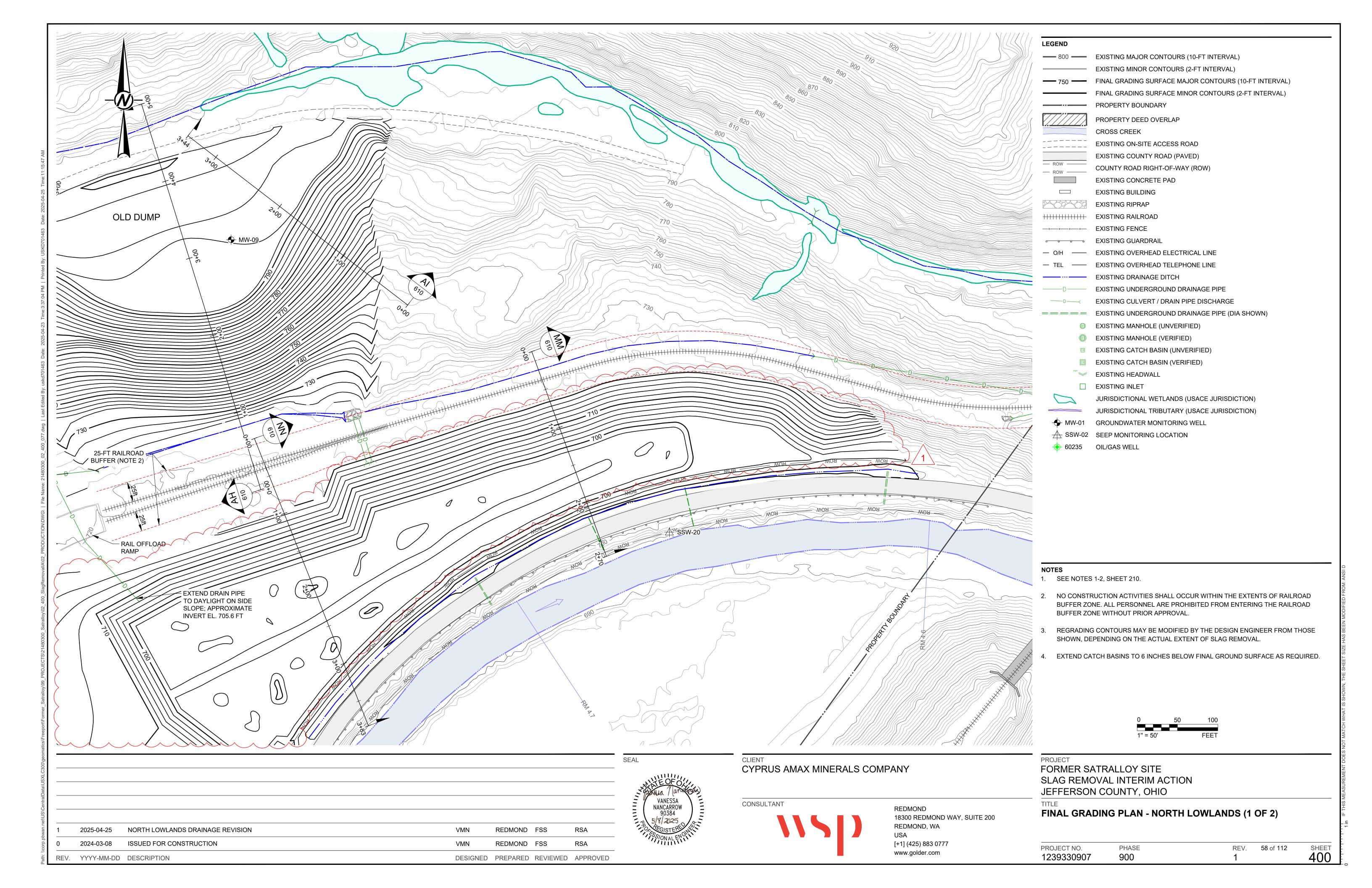


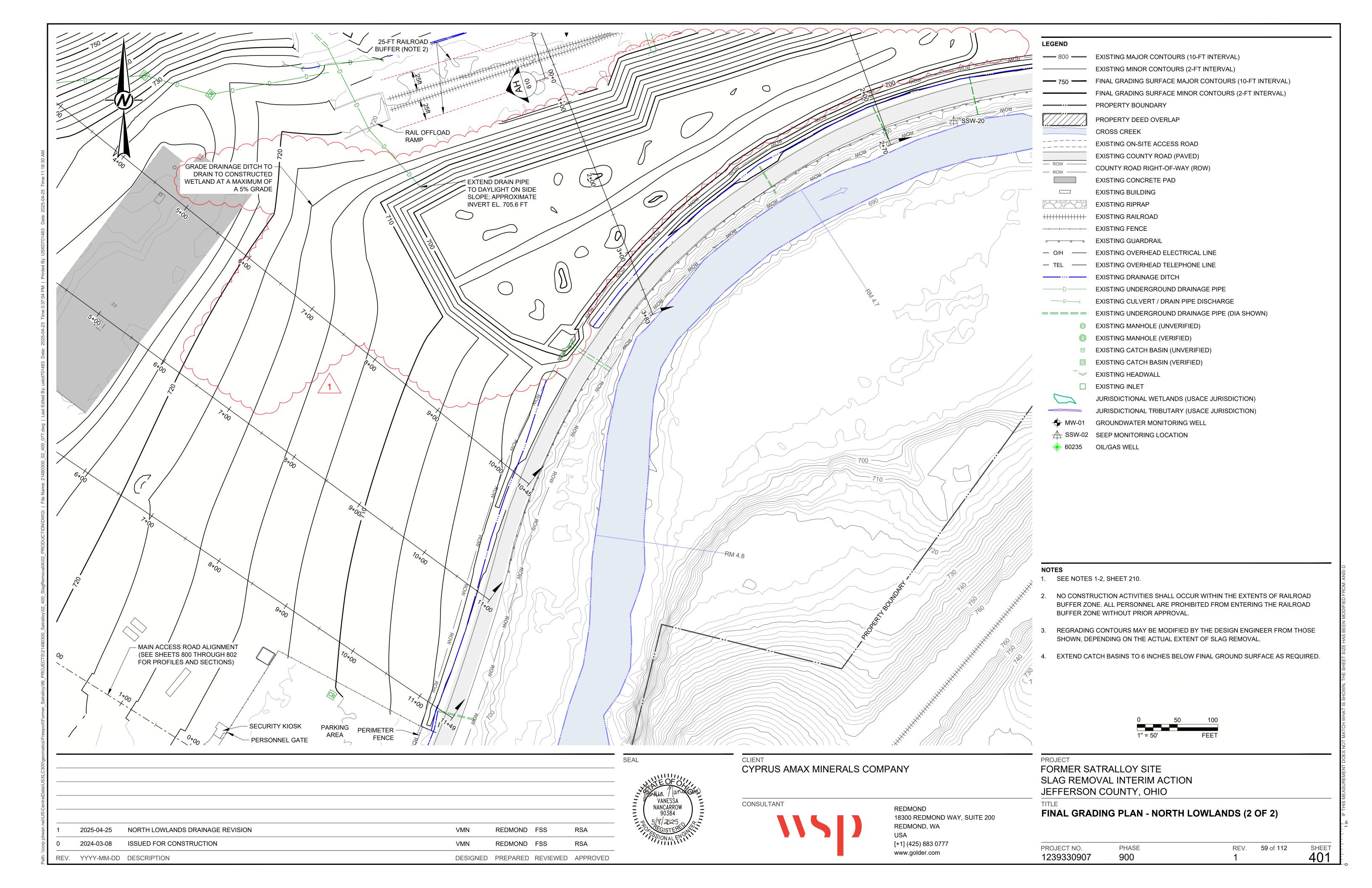
REDMOND 18300 REDMOND WAY, SUITE 200 REDMOND, WA USA [+1] (425) 883 0777 www.golder.com FORMER SATRALLOY SITE
SLAG REMOVAL INTERIM ACTION
JEFFERSON COUNTY, OHIO

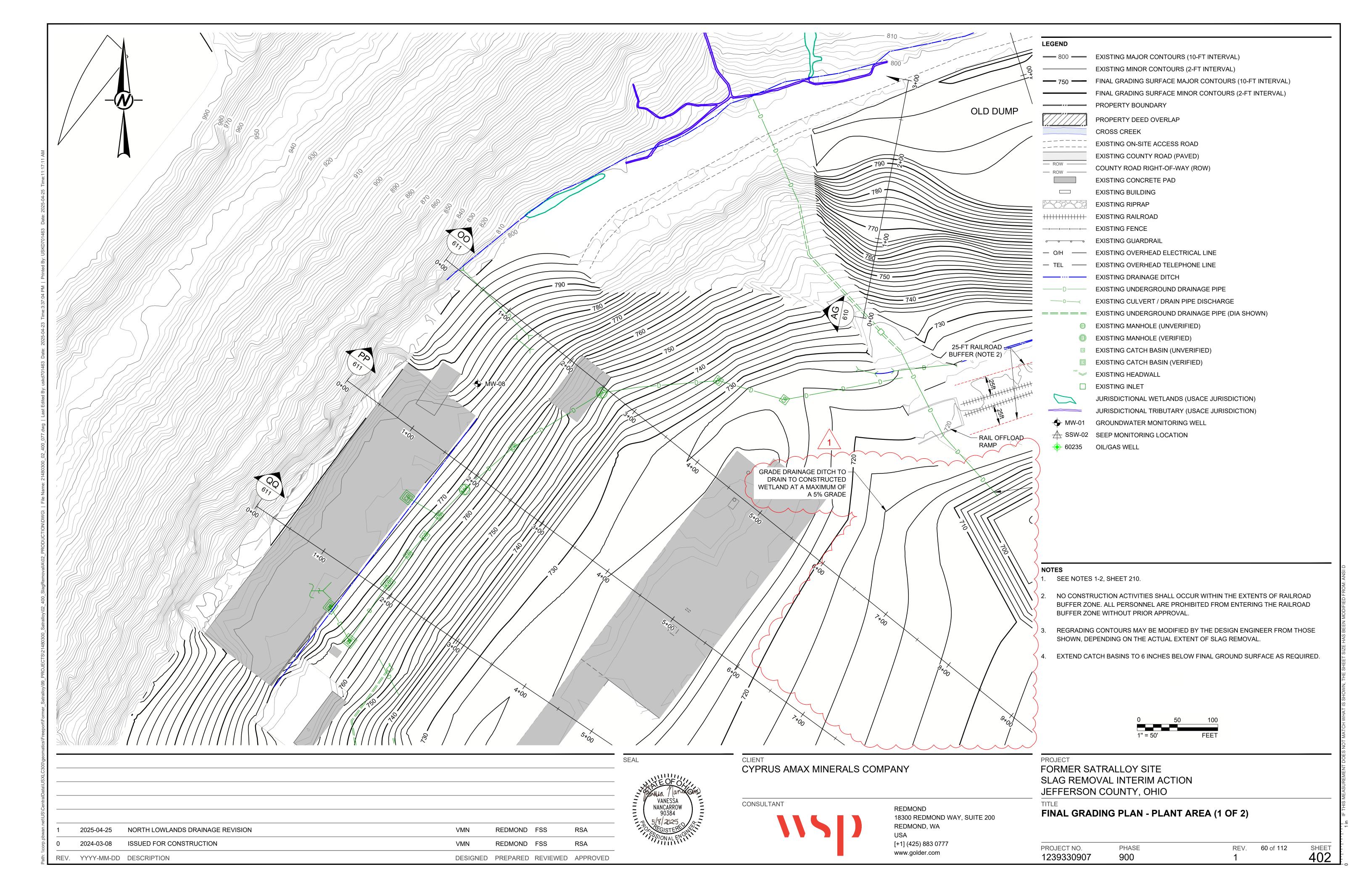
DRAWING INDEX

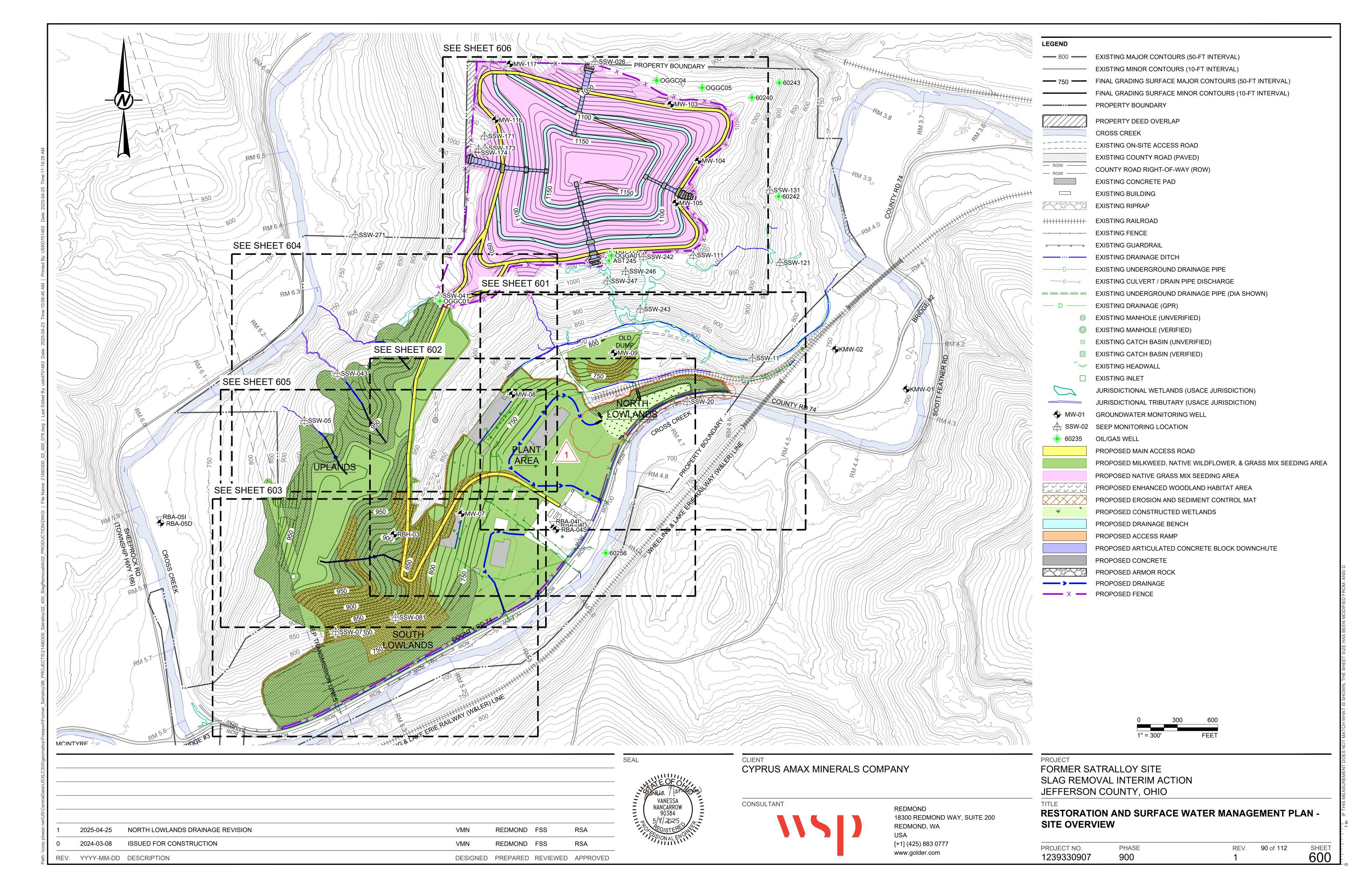
PROJECT NO. PHASE REV. 2 of 112 SHEET 1239330907 900 1 011

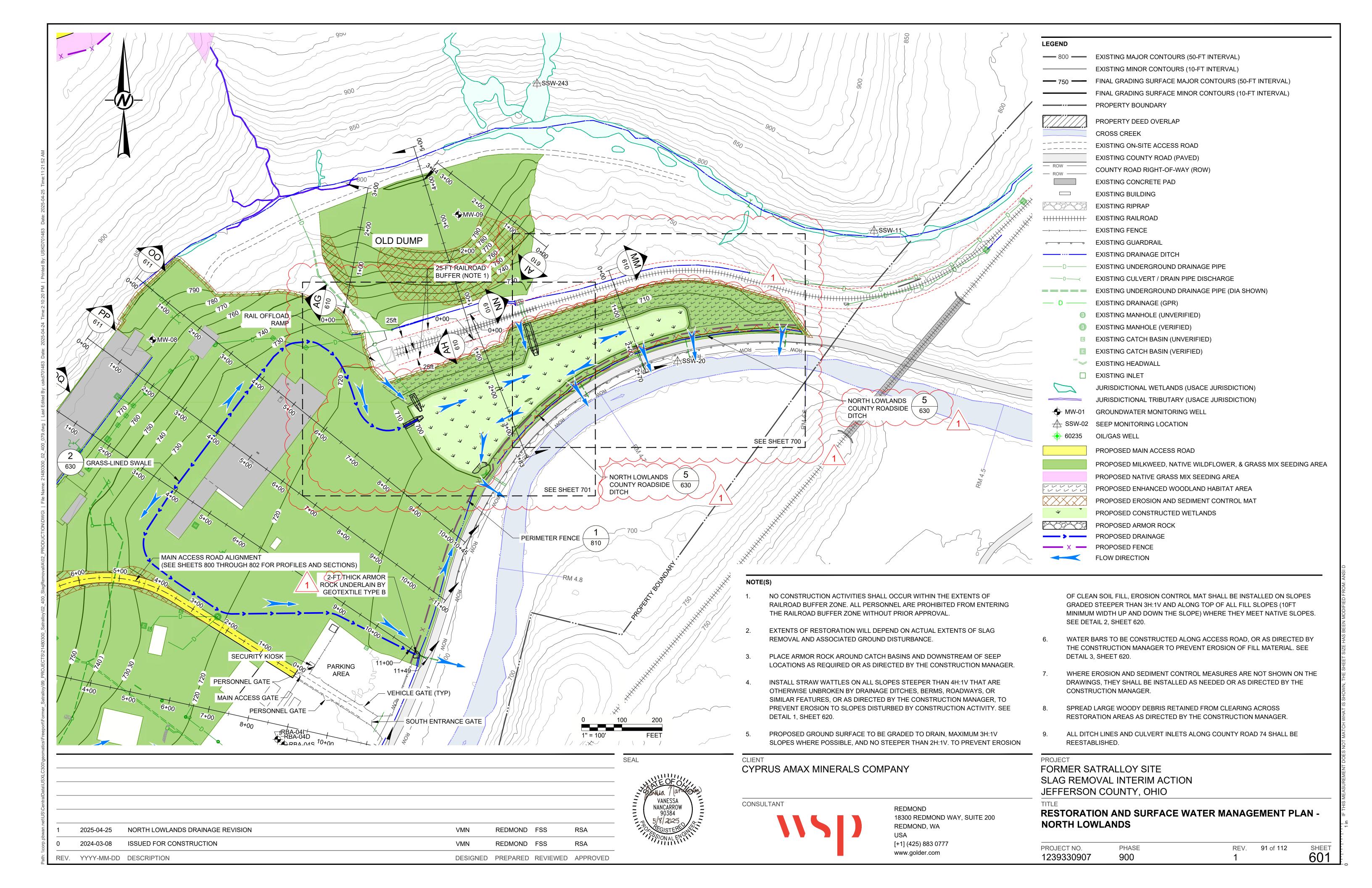
1	2025-04-25	NORTH LOWLANDS DRAINAGE REVISION	VMN	REDMOND	FSS	RSA
0	2024-03-08	ISSUED FOR CONSTRUCTION	VMN	REDMOND	FSS	RSA
REV.	YYYY-MM-DD	DESCRIPTION	DESIGNED	PREPARED	REVIEWED	APPROVED

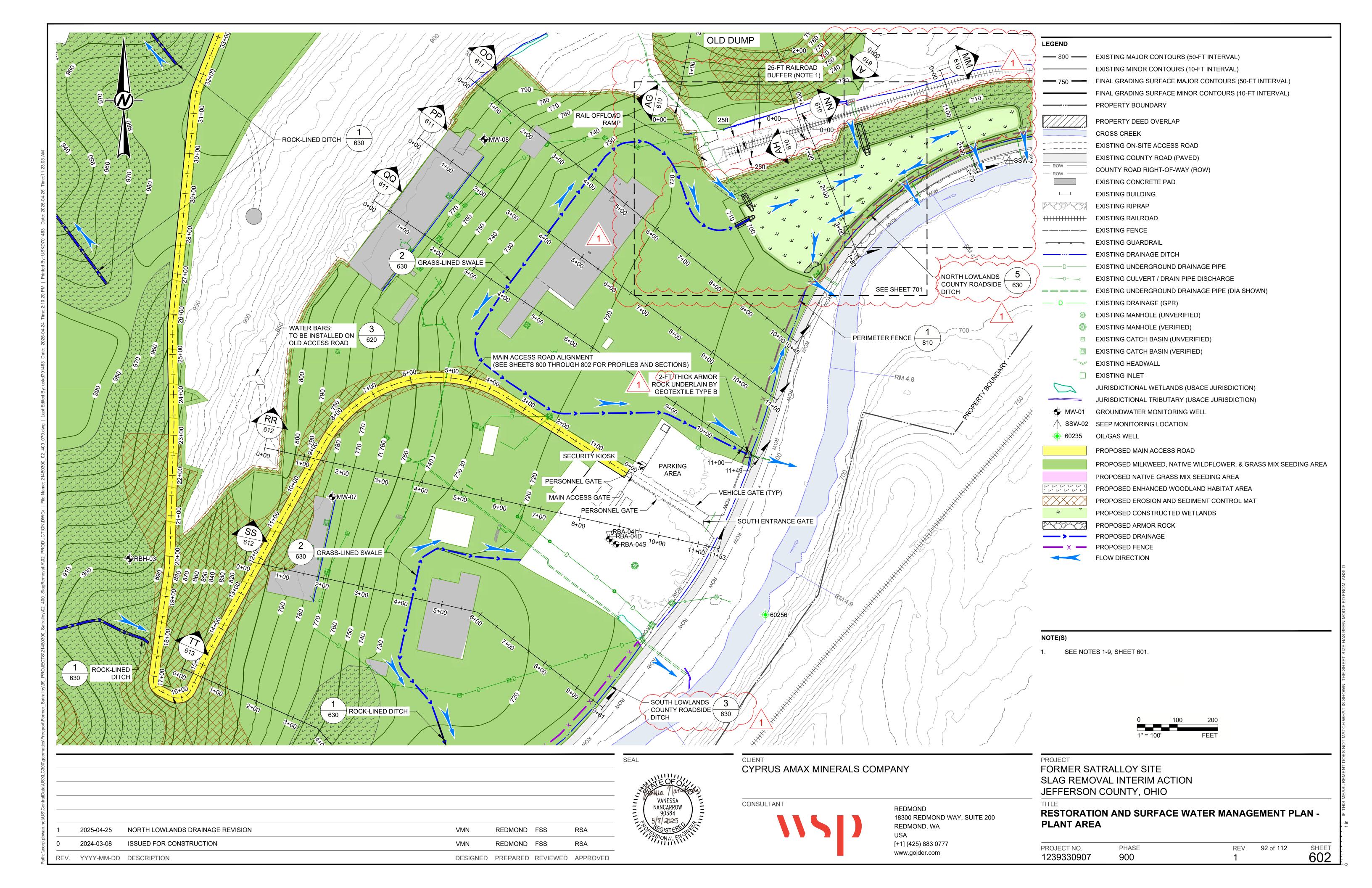


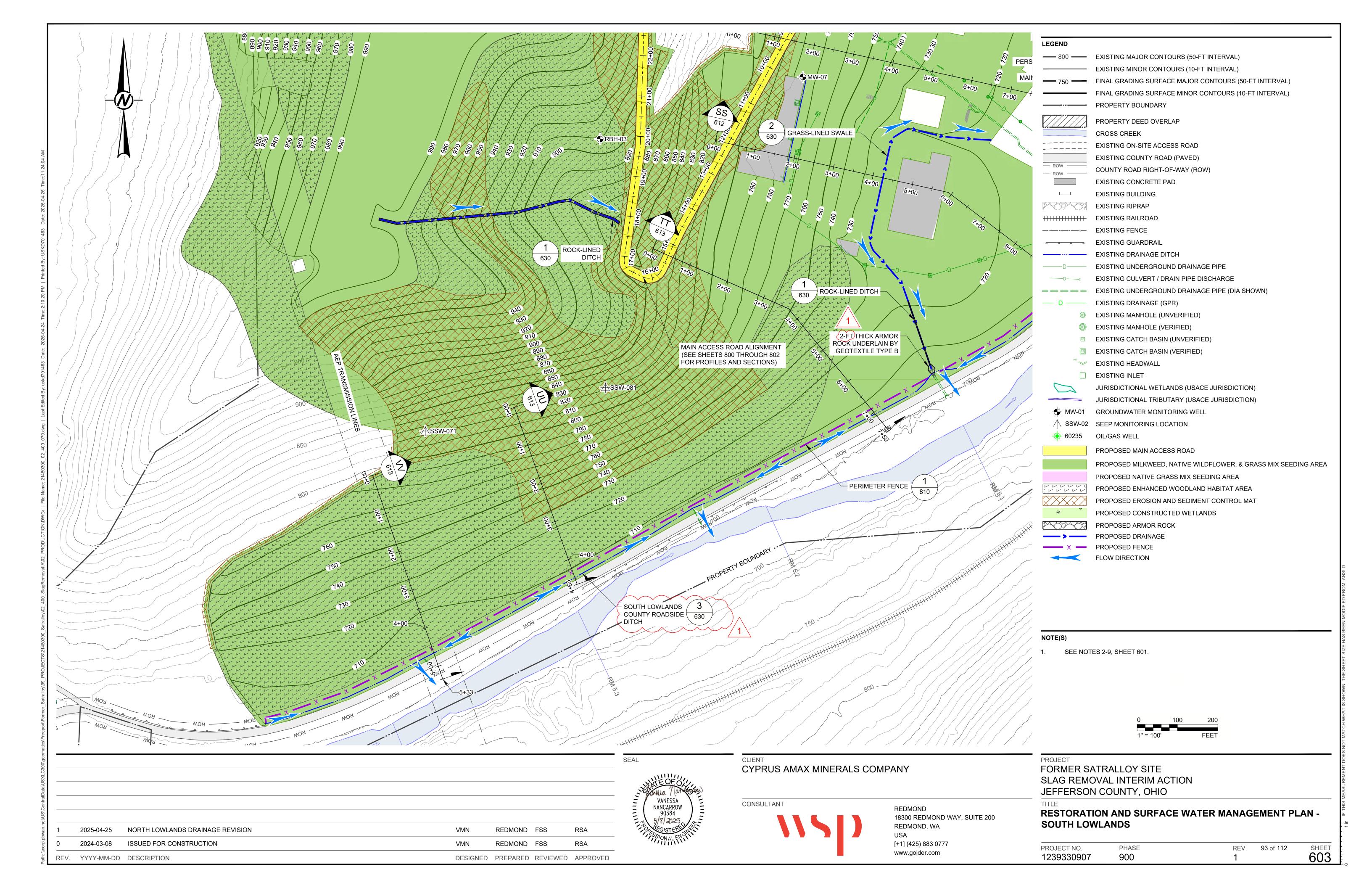


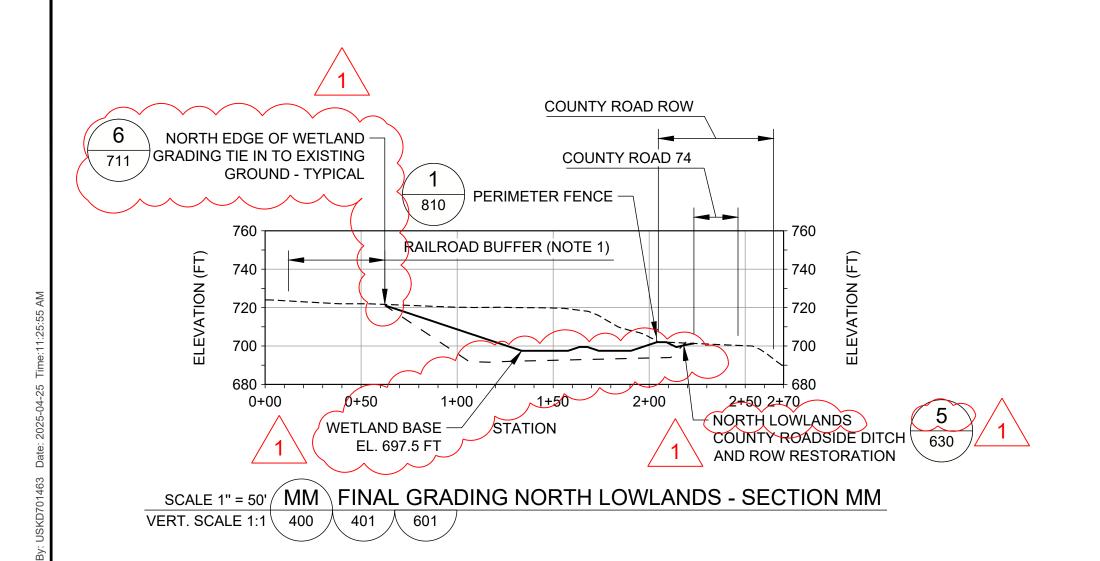


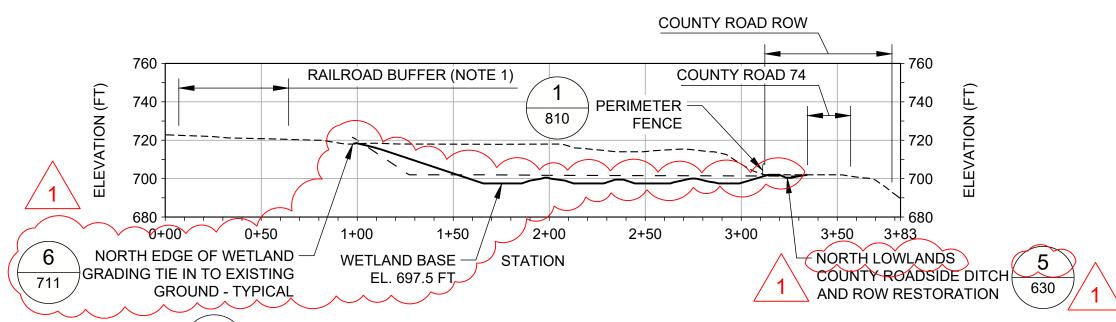




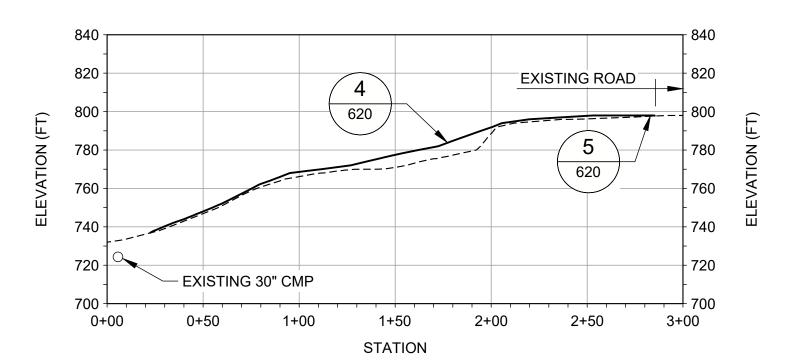




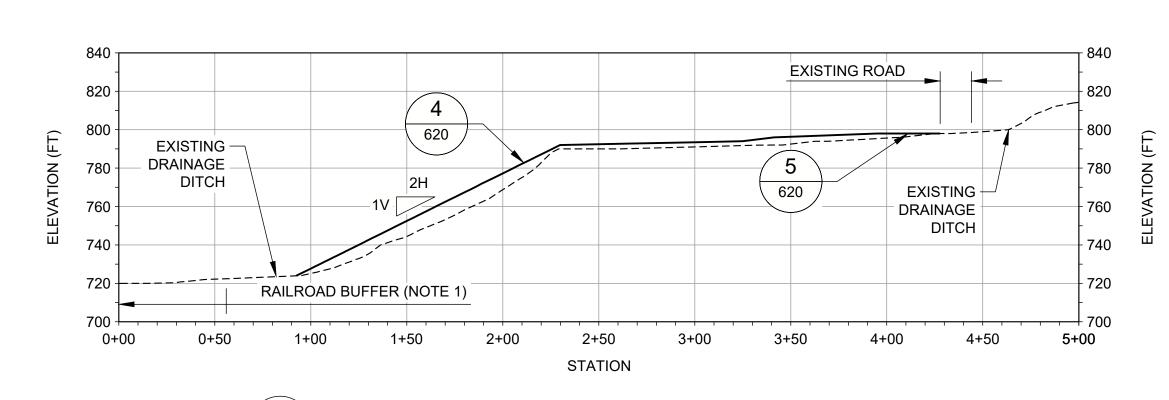




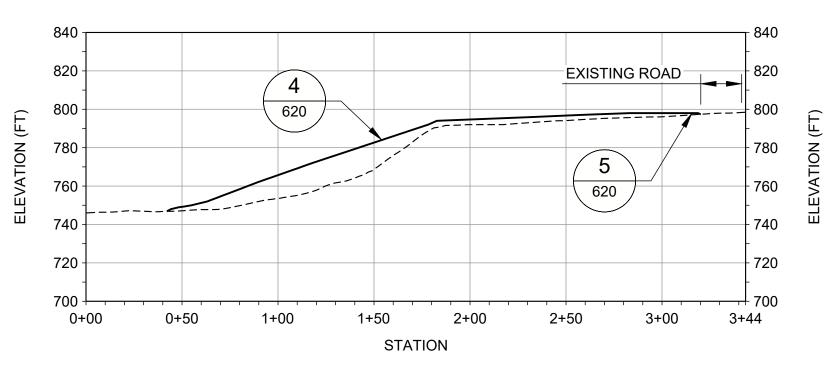
SCALE 1" = 50' NN FINAL GRADING NORTH LOWLANDS - SECTION NN VERT. SCALE 1:1 400 401 601



SCALE 1" = 50' AG FINAL GRADING OLD DUMP - SECTION AG
VERT. SCALE 1:1 402 601



SCALE 1" = 50' AH FINAL GRADING OLD DUMP - SECTION AH
VERT. SCALE 1:1 400 601



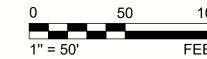
SCALE 1" = 50' AI FINAL GRADING OLD DUMP - SECTION AI VERT. SCALE 1:1 400 601

LEGEND	
	EXISTING GROUND PROFILE
	ESTIMATED SLAG REMOVAL SURFACE PROFILE 1

PROPOSED FINAL GRADING SURFACE PROFILE

NOTE(S)

NO CONSTRUCTION ACTIVITIES SHALL OCCUR WITHIN THE EXTENTS OF RAILROAD BUFFER ZONE. ALL PERSONNEL ARE PROHIBITED FROM ENTERING THE RAILROAD BUFFER ZONE WITHOUT PRIOR APPROVAL.



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CONSULTANT



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SLAG REMOVAL INTERIM ACTION
JEFFERSON COUNTY, OHIO

FINAL GRADING AND RESTORATION SECTIONS - NORTH LOWLANDS

PROJECT NO.	PHASE	REV.	97 of 112	SHEET
1239330907	900	1		610

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	1	2025-04-25	NORTH LOWLANDS DRAINAGE REVISION	VMN	REDMOND	FSS	RSA
(	)	2024-03-08	ISSUED FOR CONSTRUCTION	VMN	REDMOND	FSS	RSA
F	REV.	YYYY-MM-DD	DESCRIPTION	DESIGNED	PREPARED	REVIEWED	APPROVE

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NANCARROW
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5/8/2025

SEAL

